

Material Properties

ENGRAVABLE PLASTICS

Material Name: The Traditional Series: Primary Plus

Properties:	Typical Values	ASTM Method
Tensile Strength:		
To break:	4,200 psi	D-638
Elongation before break:	50%	D-638
Flexural Strength:		
Loam to stretch outer surface 5%	8,000 psi	D-790
Gravity:		
	1.05	D-792
Rockwell Hardness:		
	R108, M80	D-785
IZOD Impact Strength		
Notched at 73°F (22.777°C)	2.5 ft lbs/in	D-256
Notched at 32°F (0°C)	1.6 ft lbs/in	D-256
Deflection Temperature		
Temperature at which material deflects .010 (.254mm) at 264 psi	205°F (96.11°C)	D-648
Coefficient of Thermal Expansion		
Inch/inch/°F	3.8 x 10 ⁻⁵	D-696

The Traditional Series: Primary Plus softens at about 200°F (93.33°C) sufficiently so that it can be drilled, sawed, sheared, nailed, bonded and die-cut.

The base material was tested for flammability by the Underwriters Laboratories. The material is rated 94 HB on the UL 94 test.



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